

DEWALT®

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DWE46101

Figure 1

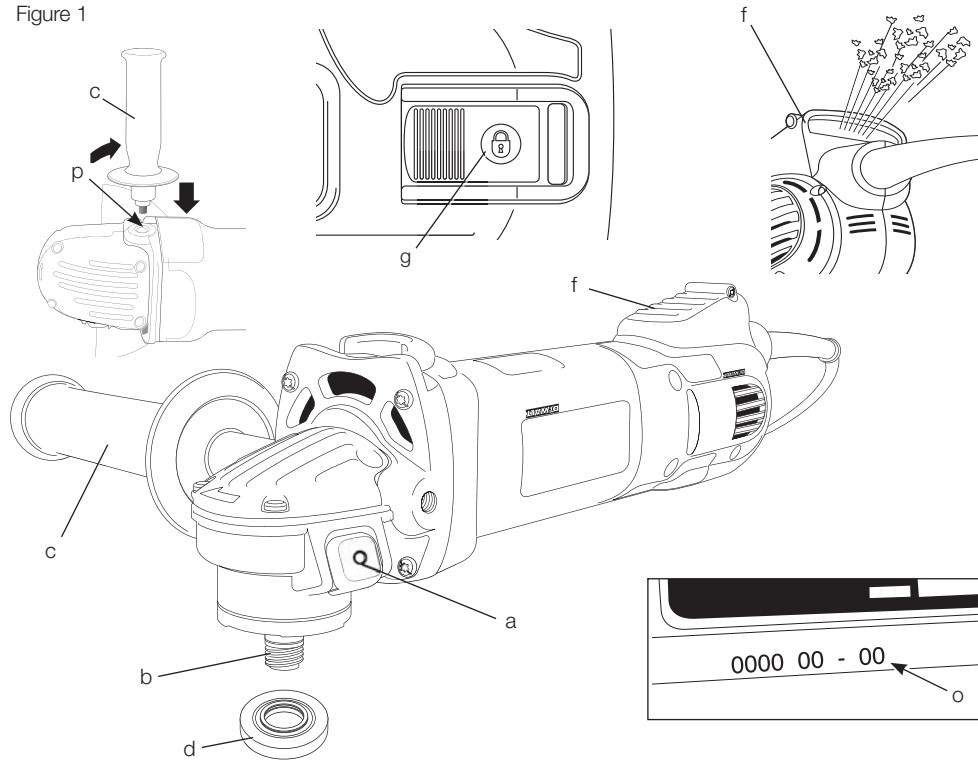


Figure 2

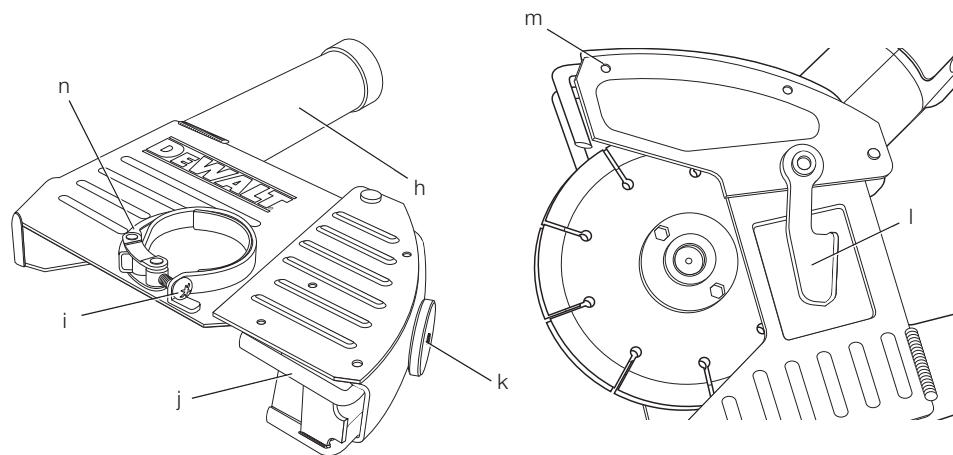


Figure 3

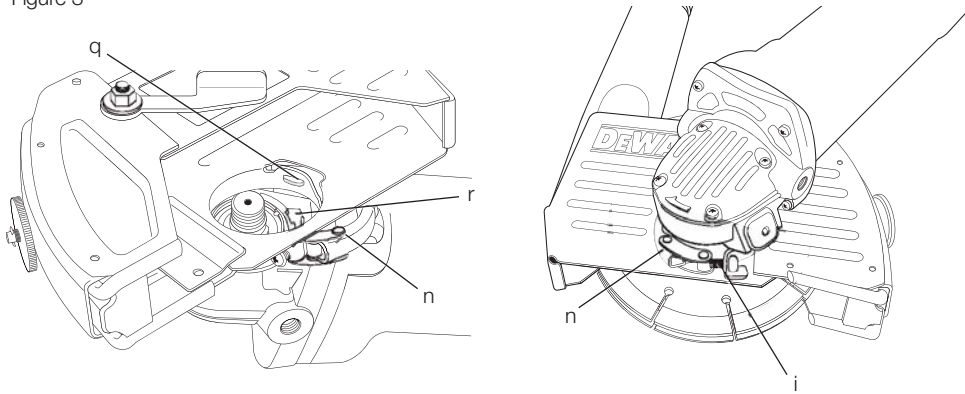


Figure 4

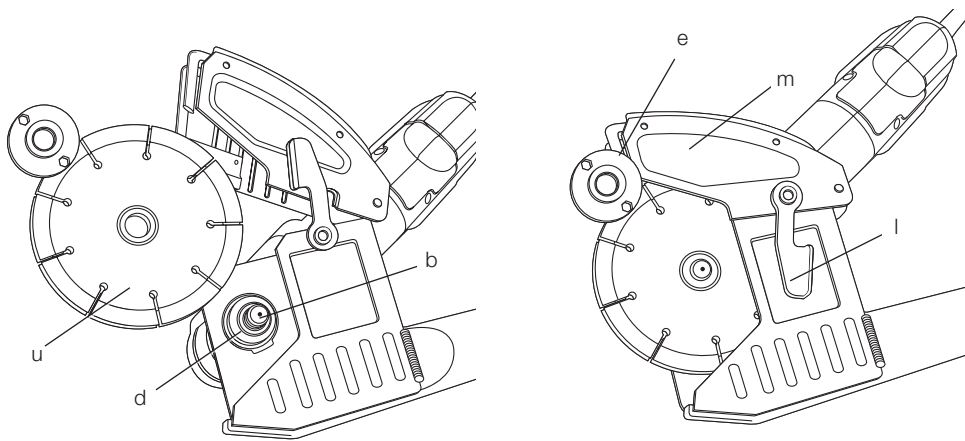


Figure 5

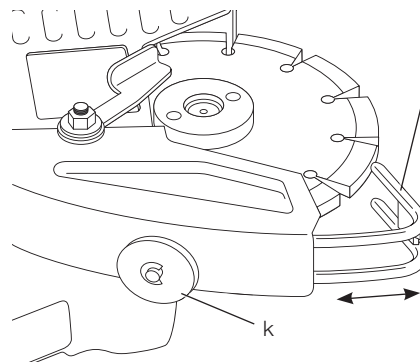


Figure 6

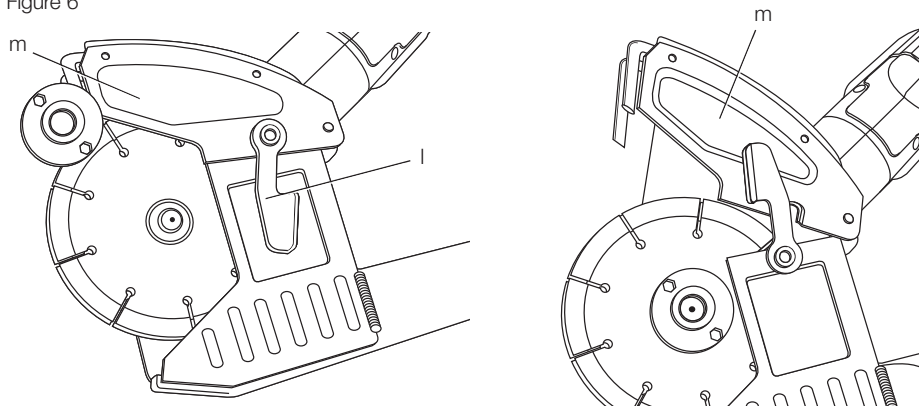


Figure 7

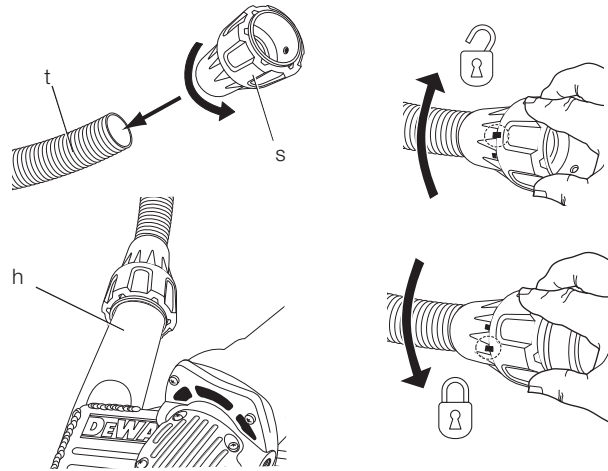
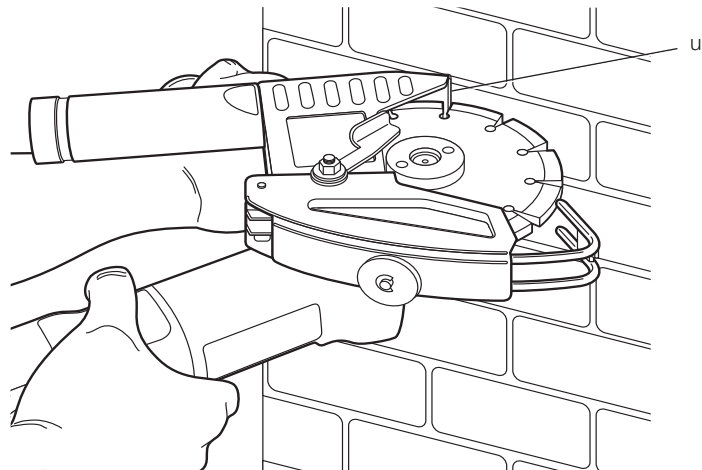


Figure 8



MORTAR RAKING KIT DWE46101

Congratulations!

You have chosen a DEWALT tool. Years of experience, thorough product development and innovation make DEWALT one of the most reliable partners for professional power tool users.

Technical Data

		DWE46101-LX	DWE46101-QS
Voltage	V	—	230
	U.K. & Ireland	V 115	—
Type		1	1
Power input	W	1100	1100
No-load/rated speed	min ⁻¹	10000	10000
Wheel diameter	mm	125	125
Spindle diameter		M14	M14
Weight	kg	2.6*	2.6*

* weight includes side handle and guard

L _{PA} (sound pressure)	dB(A)	89	85
K _{PA} (sound pressure uncertainty)	dB(A)	3	3
L _{WA} (sound power)	dB(A)	100	96
K _{WA} (sound power uncertainty)	dB(A)	3	3

Vibration total values (triax vector sum) determined according to EN 60745:

Vibration emission value a _h surface grinding			
a _{h,AG} =	m/s ²	5.5	5.5
Uncertainty K =	m/s ²	1.5	1.5

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.



WARNING: The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

Fuses

Europe	230 V tools	10 Amperes, mains
U.K. & Ireland	230 V tools	13 Amperes, in plugs

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.



DANGER: Indicates an imminently hazardous situation which, if not avoided, **will** result in **death or serious injury**.



WARNING: Indicates a potentially hazardous situation which, if not avoided, **could** result in **death or serious injury**.



CAUTION: Indicates a potentially hazardous situation which, if not avoided, **may** result in **minor or moderate injury**.

NOTICE: Indicates a practice **not related to personal injury** which, if not avoided, **may** result in **property damage**.



Denotes risk of electric shock.



Denotes risk of fire.

EC-Declaration of Conformity

MACHINERY DIRECTIVE



DWE46101

DEWALT declares that these products described under **Technical Data** are in compliance with: 2006/42/EC, EN 60745-1, EN 60745-2-3.

These products also comply with Directive 2004/108/EC and 2011/65/EU. For more information, please contact DEWALT at the following address or refer to the back of the manual.

The undersigned is responsible for compilation of the technical file and makes this declaration on behalf of DEWALT.

Horst Grossmann
Vice President Engineering and
Product Development
DEWALT, Richard-Klinger-Strasse 11,
D-65510, Idstein, Germany
02.05.2012



WARNING: To reduce the risk of injury, read the instruction manual.

General Power Tool Safety Warnings



WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) WORK AREA SAFETY

- Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.

- Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) ELECTRICAL SAFETY

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.

3) PERSONAL SAFETY

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- Prevent unintentional starting. Ensure the switch is in the off position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

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- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

4) POWER TOOL USE AND CARE

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
- f) **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- g) **Use the power tool, accessories and tool bits etc., in accordance with these instructions taking into account the**

working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

5) SERVICE

- a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.

ADDITIONAL SPECIFIC SAFETY RULES

Safety Instructions for All Operations

- a) **This power tool is intended to function as a cut-off tool. Read all safety warnings, instructions, illustrations and specifications provided with this power tool.** Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
- b) **Operations such as grinding, sanding, wire brushing, polishing are not recommended to be performed with this power tool.** Operations for which the power tool was not designed may create a hazard and cause personal injury.
- c) **Do not use accessories which are not specifically designed and recommended by the tool manufacturer.** Just because the accessory can be attached to your power tool, it does not assure safe operation.
- d) **The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.** Accessories running faster than their rated speed can break and fly apart.
- e) **The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool.** Incorrectly sized accessories cannot be adequately guarded or controlled.
- f) **The arbour size of wheels, flanges, backing pads or any other accessory must properly fit the spindle of the power tool.** Accessories with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.
- g) **Do not use a damaged accessory. Before each use inspect the accessory such as abrasive wheel for chips and cracks, backing pad for cracks, tear or excess wear, wire brush for loose or cracked wires. If power tool or accessory is dropped, inspect for**

damage or install an undamaged accessory. After inspecting and installing an accessory, position yourself and bystanders away from the plane of the rotating accessory and run the power tool at maximum no-load speed for one minute. Damaged accessories will normally break apart during this test time.

- h) **Wear personal protective equipment.** Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and workshop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtering particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.
- i) **Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment.** Fragments of workpiece or of a broken accessory may fly away and cause injury beyond immediate area of operation.
- j) **Hold power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and shock the operator.
- k) **Position the cord clear of the spinning accessory.** If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.
- l) **Never lay the power tool down until the accessory has come to a complete stop.** The spinning accessory may grab the surface and pull the power tool out of your control.
- m) **Do not run the power tool while carrying it at your side.** Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.
- n) **Regularly clean the power tool's air vents.** The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.
- o) **Do not operate the power tool near flammable materials.** Sparks could ignite these materials.

- p) **Do not use accessories that require liquid coolants.** Using water or other liquid coolants may result in electrocution or shock.

FURTHER SAFETY INSTRUCTIONS FOR ALL OPERATIONS

Causes and Operator Prevention of Kickback

Kickback is a sudden reaction to a pinched or snagged rotating wheel, backing pad, brush or any other accessory. Pinching or snagging causes rapid stalling of the rotating accessory which in turn causes the uncontrolled power tool to be forced in the direction opposite of the accessory's rotation at the point of the binding.

For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below:

- a) **Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up.** The operator can control torque reaction or kickback forces, if proper precautions are taken.
- b) **Never place your hand near the rotating accessory.** Accessory may kickback over your hand.
- c) **Do not position your body in the area where power tool will move if kickback occurs.** Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.
- d) **Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory.** Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.

- e) **Do not attach a saw chain woodcarving blade or toothed saw blade.** Such blades create frequent kickback and loss of control.

Safety Warnings Specific for Grinding and Abrasive Cutting-Off Operations

- a) **Use only wheel types that are recommended for your power tool and the specific guard designed for the selected wheel.** Wheels for which the power tool was not designed cannot be adequately guarded and are unsafe.
- b) **The guard must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator.** The guard helps to protect operator from broken wheel fragments and accidental contact with wheel.
- c) **Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel.** Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.
- d) **Always use undamaged wheel flanges that are of correct size and shape for your selected wheel.** Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage. Flanges for cut-off wheels may be different from grinding wheel flanges.
- e) **Do not use worn down wheels from larger power tools.** Wheel intended for larger power tool is not suitable for the higher speed of a smaller tool and may burst.

Additional Safety Warnings Specific for Abrasive Cutting-Off Operations

- a) **Do not “jam” the cut-off wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut.** Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback or wheel breakage.
- b) **Do not position your body in line with and behind the rotating wheel.** When the wheel, at the point of operations, is moving away from your body, the possible kickback may propel the spinning wheel and the power tool directly at you.
- c) **When wheel is binding or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the cut-off wheel**

from the cut while the wheel is in motion otherwise kickback may occur. Investigate and take corrective action to eliminate the cause of wheel binding.

- d) **Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully reenter the cut.** The wheel may bind, walk up or kickback if the power tool is restarted in the workpiece.
- e) **Support panels or any oversized workpiece to minimise the risk of wheel pinching and kickback.** Large workpieces tend to sag under their own weight. Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.
- f) **Use extra caution when making a “pocket cut” into existing walls or other blind areas.** The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.

Additional Safety Rules

- **Use of accessories not specified in this manual is not recommended and may be hazardous.** Use of power boosters that would cause the tool to be driven at speeds greater than its rated speed constitutes misuse.
- **Use clamps or another practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body leaves it unstable and may lead to loss of control.
- **Always use side handle. Tighten the handle securely.** The side handle should always be used to maintain control of the tool at all times.
- **Avoid bouncing the wheel or giving it rough treatment.** If this occurs, stop the tool and inspect the wheel for cracks or flaws.
- Always handle and store wheels in a careful manner.
- **Never cut into area that may contain electrical wiring or piping.** Serious injury may result.
- **DO NOT cut metal with a diamond wheel.**
- **DO NOT use abrasive wheels.**
- **ALWAYS use with a dust collector.**
- **Do not operate this tool for long periods of time.** Vibration caused by the operating action of this tool may cause permanent injury to fingers, hands, and arms. Use gloves to provide extra cushion, take frequent rest periods, and limit daily time of use.

- **Air vents often cover moving parts and should be avoided.** Loose clothes, jewelry or long hair can be caught in moving parts.
- Threaded mounting of accessories must match the grinder spindle thread. For accessories mounted by flanges, the arbor hole of the accessory must fit the locating diameter of the flange. Accessories that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.
- The grinding surface of the centre depressed wheels must be mounted below the plane of the guard lip. An improperly mounted wheel that projects through the plane of the guard lip cannot be adequately protected.



WARNING: When not in use, place tool on its side on a stable surface where it will not cause a tripping or falling hazard. Serious personal injury may result.

Residual Risks

In spite of the application of the relevant safety regulations and the implementation of safety devices, certain residual risks cannot be avoided. These are:

- Impairment of hearing.
- Risk of personal injury due to flying particles.
- Risk of burns due to accessories becoming hot during operation.
- Risk of personal injury due to prolonged use.
- Risk of dust from hazardous substances.

Markings on Tool

The following pictograms are shown on the tool:



Read instruction manual before use.



Wear ear protection.



Wear eye protection.

DATE CODE POSITION (FIG. 1)

The date code (o), which also includes the year of manufacture, is printed into the housing.

Example:

2012 XX XX

Year of Manufacture

Package Contents

The package contains:

- 1 Mortar raking motor
- 1 Side handle
- 1 Wrench
- 1 Universal connector
- 1 125 mm Mortar-raking shroud
- 1 Instruction manual
- 1 Exploded drawing
- Check for damage to the tool, parts or accessories which may have occurred during transport.
- Take the time to thoroughly read and understand this manual prior to operation.

Description (fig. 1, 2)



WARNING: Never modify the power tool or any part of it. Damage or personal injury could result.

FIG. 1

- a. Spindle lock button
- b. Spindle
- c. Side handle
- d. Anti-lockup backing flange
- e. Threaded clamp nut
- f. Dust ejection system (DES)
- g. Slider switch

FIG. 2

- h. Dust port
- i. Clamp adjusting screw
- j. Depth of cut shoe
- k. Depth of cut shoe locking knob
- l. Cornering door locking lever (locks and unlocks cornering door)
- m. Cornering door (opens and allows cutting of an inside corner)
- n. Clamp lever

INTENDED USE

The DWE46101 heavy-duty slot cutter has been designed for professional cut-off applications.

Your mortar raking shroud has been designed for professional mortar raking applications. It is not intended for use with metal or wood. Using the appropriate grinder, wheel and dust extractor vacuum, it can be used to remove the vast majority of static and airborne dust which without the

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use of the mortar raking shroud could otherwise contaminate the working environment or pose an increased health risk to the operator and those in close proximity.

DO NOT use under wet conditions or in the presence of flammable liquids or gases.

This heavy-duty slot cutter is a professional power tool.

DO NOT let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

- This product is not intended for use by persons (including children) suffering from diminished physical, sensory or mental abilities; lack of experience, knowledge or skills unless they are supervised by a person responsible for their safety. Children should never be left alone with this product.

FEATURES

Dust Ejection System

The dust ejection system (f) prevents dust pile-up around the guard and motor inlet, and minimises the amount of dust entering the motor housing.

No-Volt Release Switch

The ON/OFF switch has a no-volt release function. In the event of a power outage or other unexpected shut down, the switch will need to be cycled (turned on and off) to restart tool.

E-Clutch

This unit is equipped with an E-Clutch (Electronic Clutch), which in the event of a high-load or wheel pinch, the unit will be shut off to reduce the reaction torque to the user. The switch needs to be cycled (turned on and off) to restart tool.

Power-OFF Overload Protection

The power supply to the motor will be reduced in case of motor overload. With continued motor overload, the tool will shut off. The switch needs to be cycled (turned on and off) to restart tool. The tool will power off each time the current load reaches the overload current value (motor burn-up point). If continued overload shutdowns occur, apply less force/weight on the tool until the tool will function without the overload engaging.

Complete Electronic Control

The internal electronic speed control offers consistent wheel speed while using the tool.

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate.



Your DEWALT tool is double insulated in accordance with EN 60745; therefore no earth wire is required.



WARNING: 115 V units have to be operated via a fail-safe isolating transformer with an earth screen between the primary and secondary winding.

If the supply cord is damaged, it must be replaced by a specially prepared cord available through the DEWALT service organisation.

Mains Plug Replacement (U.K. & Ireland Only)

If a new mains plug needs to be fitted:

- Safely dispose of the old plug.
- Connect the brown lead to the live terminal in the plug.
- Connect the blue lead to the neutral terminal.



WARNING: No connection is to be made to the earth terminal.

Follow the fitting instructions supplied with good quality plugs. Recommended fuse: 13 A.

Using an Extension Cable

If an extension cable is required, use an approved 3-core extension cable suitable for the power input of this tool (see **Technical Data**). The minimum conductor size is 1,5 mm²; the maximum length is 30 m.

When using a cable reel, always unwind the cable completely.

ASSEMBLY AND ADJUSTMENTS



WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories. Before reconnecting the tool, depress and release the switch to ensure that the tool is off.

Attaching Side Handle (fig. 1)



WARNING: Before using the tool, check that the handle is tightened securely.

Screw the side handle (c) tightly into one of the holes (p) on either side of the gear case.

Mounting and Removing Mortar Raking Shroud (fig. 3)

NOTE: The supplied mortar raking shroud is only recommended for use with the DWE46101 heavy-duty mortar raking motor.

1. Open the clamp lever (n) on the tuckpoint shroud and align the tabs (q) on the tuckpoint shroud with the slots (r) on the grinder gear case.
2. With the clamp lever open, rotate the shroud into the desired working position. The shroud should be positioned between the spindle and the operator to provide optimum efficiency.
3. Close the clamp lever (n) to secure the tuckpoint shroud on the gear case. Do not operate the grinder with a loose tuckpoint shroud or the clamp lever in open position.
4. To remove the tuckpoint shroud, open the clamp lever, rotate the tuckpoint shroud to align the slots and tabs and pull up on the tuckpoint shroud.

NOTE: The tuckpoint shroud is pre-adjusted to the diameter of the gear case hub at the factory. If, after a period of time, the tuckpoint shroud becomes loose, tighten the clamp adjusting screw (i) with clamp lever in the closed position.

NOTICE: Do not tighten the clamp adjusting screw with the clamp lever in open position. Undetectable damage to the tuckpoint shroud or the mounting hub may result.

NOTICE: If tuckpoint shroud cannot be tightened by the clamp adjusting clamp, do not use tool. Take the tool and tuckpoint shroud to a service center to repair or replace the tuckpoint shroud.

Fitting and Removing a Cutting Disc (fig. 1, 4)



WARNING: Do not use a damaged disc.

1. With shroud installed, place the tool on a table, spindle up.
2. Fit the backing flange (d) correctly onto the spindle (b) (fig. 4).

3. Rotate open the cornering door (m) and place the cutting disc (u) on the backing flange (d).
4. Screw the threaded clamp nut (e) onto the spindle (b).
5. Press the spindle lock button (a) and rotate the spindle (b) until it locks in position.
6. Tighten the threaded clamp nut (e) with the two-pin spanner supplied.
7. Release the spindle lock.
8. Close and secure the cornering door (m) by tightening the cornering door locking lever (l).
9. To remove the disc, loosen the threaded clamp nut (e) with the two-pin spanner.

Mortar Raking Shroud (fig. 6)



WARNING: Only Type 1 diamond wheels shall be used with tuckpoint shroud. Do not cut metal. Do not use with bonded abrasive wheels.

Follow the **Fitting and Removing a Cutting Disc** instructions and mount the grinding disc.

It may be necessary to open the cornering door to install 125 mm tuckpointing wheels, refer to **Cornering Door Application**.

DEPTH OF CUT ADJUSTMENT (FIG. 5)

1. Loosen the depth of cut shoe locking knob (k).
2. Slide the depth of cut shoe (j) to the desired position.
3. Tighten depth of cut shoe locking knob.

CORNER DOOR APPLICATION (FIG. 6)



WARNING: To reduce the risk of injury, ALWAYS turn the tool off and disconnect the tool from the power source before making any adjustments or removing or installing attachments or accessories. This applies to both the grinder and the dust extractor vacuum. Such preventative safety measures reduce the risk of starting the tool accidentally.



WARNING: Risk of personal injury. The corner door should only be opened for cutting inside corners. Keep hands and body away from cutting area at all times. Ensure corner door is closed in all other applications.

This feature allows the cutting of an inside corner.

1. Ensure the tool is off and wheel has come to a complete stop.

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2. Turn cornering door locking lever (l) counterclockwise one full rotation. Grasp the corner door (m) and rotate open.
3. Place hands away from the wheel area and position yourself so the open underside of the shroud is facing away from you.
4. Turn the tool on and allow the tool to reach full speed before touching the tool to the work surface.
5. Place the wheel onto the work surface and move the grinder from right to left to cut around the inside corner for best dust collection.
6. Remove the tool from work surface before turning tool off. Allow the tool to stop rotating before laying it down.
7. Close the corner door and lock in place using the cornering door locking lever (l).

DUST EXTRACTION (FIG. 7)



WARNING: Use only power tools recommended by DEWALT with this attachment.

For more information about DEWALT power tools compatible with this attachment, please contact one of our authorized service centers, listed on the back cover, or refer to the full details of our after-sales service available on the Internet at:

www.2helpU.com.



WARNING: This attachment **MUST BE** used with a dust extractor system. **ALWAYS** wear certified safety face or dust mask.

NOTE: Ensure hose connection is secure.

NOTE: The amount of dust retained by the dust extractor vacuum is dependent on its filter system. Refer to the dust extractor vacuum instruction manual for more information.

All DEWALT dust collection shrouds are designed to work with the DEWALT Airlock DWV9000 connector.

1. Attach the DWV9000 connector (s) to your dust collector hose (t).
2. Unlock the DWV9000 connector (s) and slide onto dust port (h).
3. Lock the DWV9000 connector (s) to secure.

TRADITIONAL DUST EXTRACTOR VACUUM HOSES (FIG. 7)

Attach recommended dust extractor vacuum hose to dust port (h).

Prior to Operation

- Install the guard and appropriate disc or wheel. Do not use excessively worn discs or wheels.

- Be sure the inner and outer flanges are mounted correctly.
- Make sure the disc or wheel rotates in the direction of the arrows on the accessory and the tool.

OPERATION

Instructions for Use



WARNING: Always observe the safety instructions and applicable regulations.



WARNING: To reduce the risk of serious personal injury, **turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.** Before reconnecting the tool, depress and release the switch to ensure that the tool is off.



WARNING:

- Ensure all materials to be ground or cut are secured in place.
- Apply only a gentle pressure to the tool. Do not exert side pressure on the disc.
- Avoid overloading. Should the tool become hot, let it run a few minutes under no-load condition.

Proper Hand Position (fig. 8)



WARNING: To reduce the risk of serious personal injury, **ALWAYS** use proper hand position as shown.



WARNING: To reduce the risk of serious personal injury, **ALWAYS** hold securely in anticipation of a sudden reaction.

Proper hand position requires one hand on the side handle (c), with the other hand on the body of the tool, as shown in figure 8.

Slider Switch (fig. 1)



WARNING: Before using the tool, check that the side handle is tightened securely.



CAUTION: Before connecting the tool to a power supply, be sure the switch is in the off position by pressing the rear part of the switch and releasing. Ensure the switch is in the off position as described above after any interruption in power supply to the tool, such

as the activation of a ground fault interrupter, throwing of a circuit breaker, accidental unplugging, or power failure. If the switch is locked on when the power is connected, the tool will start unexpectedly.

To start the tool, slide the ON/OFF slider switch (g) toward the front of the tool. To stop the tool, release the ON/OFF switch.

For continuous operation, slide the switch toward the front of the tool and press the forward part of the switch inward. To stop the tool while operating in continuous mode, press the rear part of the switch and release.

Spindle Lock (fig. 1)

The spindle lock button (a) is provided to prevent the spindle from rotating when installing or removing wheels. Operate the spindle lock only when the tool is turned off, unplugged from the power supply, and has come to a complete stop.

NOTICE: To reduce the risk of damage to the tool, do not engage the spindle lock while the tool is operating. Damage to the tool will result and attached accessory may spin off possibly resulting in injury.

To engage the lock, depress the spindle lock button (a) and rotate the spindle until you are unable to rotate the spindle further.

Mortar Raking Shroud Operation



WARNING: To reduce the risk of injury, ALWAYS turn the tool off and disconnect the tool from the power source before making any adjustments or removing or installing attachments or accessories. This applies to both the grinder and the dust extractor vacuum. Such preventative safety measures reduce the risk of starting the tool accidentally.



WARNING: For your own safety, read the instruction manual for both the grinding tool and the dust extractor vacuum before using any accessory. Failure to heed these warnings may result in personal injury and serious damage to the tool and the accessory. When servicing this tool, use only identical replacement parts.



WARNING: Hold the side handle and body of the tool firmly to maintain control of the tool at start up and during use and until the wheel or accessory stops rotating. Make sure the wheel has come to a complete stop before laying the tool down.



WARNING: Ensure corner door is closed.

1. Ensure all assembly and adjustment instructions have been completed.
 2. Turn the dust extractor vacuum on as instructed in the dust extractor vacuum instruction manual.
 3. Start grinder as instructed in tool instruction manual.
- NOTE:** Allow the tool to reach full speed before applying to the work surface.

Tuckpointing and Cutting Application (fig. 8)

1. Set the desired depth of cut, see **Depth of Cut Adjustment** under **Assembly and Adjustments**.
2. Allow the tool to reach full speed before touching the tool to the work surface.
3. Position yourself so the open underside of the shroud and the wheel are facing away from you.
4. Place the edge (u) of shroud onto the work surface and begin cut by plunging into the work surface. **NOTE:** Keep the edge (u) of the shroud against the work surface to ensure proper dust collection.
5. With the shroud oriented as shown in figure 8, move the grinder right to left along the work surface. For the best results the grinder should be positioned at a 45° angle to the dust port when tuckpointing/cutting.
6. Remove the tool from work surface before turning tool off. Allow the tool to stop rotating before laying it down.

MAINTENANCE

Your DEWALT power tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.



WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories. Before

reconnecting the tool, depress and release the switch to ensure that the tool is off.

Pop-off Brushes

The motor will be automatically shut off indicating that the carbon brushes are nearly worn out and that the tool needs servicing. The carbon brushes are not user-serviceable. Take the tool to an authorised DEWALT repair agent.



Lubrication

Your power tool requires no additional lubrication.



Cleaning



WARNING: Blow dirt and dust out of the main housing with dry air as often as dirt is seen collecting in and around the air vents. Wear approved eye protection and approved dust mask when performing this procedure.



WARNING: Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.

Optional Accessories



WARNING: Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT recommended accessories should be used with this product.

Consult your dealer for further information on the appropriate accessories.

Protecting the Environment



Separate collection. This product must not be disposed of with normal household waste.



Should you find one day that your DEWALT product needs replacement, or if it is of no further use to you, do not dispose of it with household waste. Make this product available for separate collection.



Separate collection of used products and packaging allows materials to be recycled and used again. Re-use of recycled materials helps prevent environmental pollution and reduces the demand for raw materials.

Local regulations may provide for separate collection of electrical products from the household, at municipal waste sites or by the retailer when you purchase a new product.

DEWALT provides a facility for the collection and recycling of DEWALT products once they have reached the end of their working life. To take advantage of this service please return your product to any authorised repair agent who will collect them on our behalf.

You can check the location of your nearest authorised repair agent by contacting your local DEWALT office at the address indicated in this manual. Alternatively, a list of authorised DEWALT repair agents and full details of our after-sales service and contacts are available on the Internet at: www.2helpU.com.

GUARANTEE

DEWALT is confident of the quality of its products and offers an outstanding guarantee for professional users of the product. This guarantee statement is in addition to and in no way prejudices your contractual rights as a professional user or your statutory rights as a private non-professional user. The guarantee is valid within the territories of the Member States of the European Union and the European Free Trade Area.

• 30 DAY NO RISK SATISFACTION GUARANTEE •

If you are not completely satisfied with the performance of your DEWALT tool, simply return it within 30 days, complete with all original components, as purchased, to the point of purchase, for a full refund or exchange. The product must have been subject to fair wear and tear and proof of purchase must be produced.

• ONE YEAR FREE SERVICE CONTRACT •

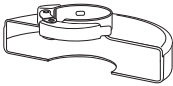

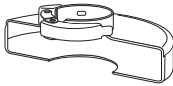





If you need maintenance or service for your DEWALT tool, in the 12 months following purchase, you are entitled to one service free of charge. It will be undertaken free of charge at an authorised DEWALT repair agent. Proof of purchase must be produced. Includes labour. Excludes accessories and spare parts unless failed under warranty.

• ONE YEAR FULL WARRANTY •

If your DEWALT product becomes defective due to faulty materials or workmanship within 12 months from the date of purchase, DEWALT guarantees to replace all defective parts free of charge or – at our discretion – replace the unit free of charge provided that:

- The product has not been misused;
- The product has been subject to fair wear and tear;
- Repairs have not been attempted by unauthorised persons;
- Proof of purchase is produced;
- The product is returned complete with all original components.

If you wish to make a claim, contact your seller or check the location of your nearest authorised DEWALT repair agent in the DEWALT catalogue or contact your DEWALT office at the address indicated in this manual. A list of authorised DEWALT repair agents and full details of our after-sales service is available on the Internet at: www.2helpU.com.

CUTTING ACCESSORY CHART			
<i>Guard Type</i>	<i>Accessory</i>	<i>Description</i>	<i>How to Fit Grinder</i>
 TYPE 1 GUARD		Masonry cutting disc, bonded	 Type 1 guard
		Metal cutting disc, bonded	 Backing flange
		Diamond cutting wheels	 Cutting wheel  Threaded clamp nut